

**Garant**
**Die 6g, M: M7**


## Order data

Order number	140300 M7
GTIN	4045197083128
Item class	11K

## Description

### Version:

Closed, pre-slit form.  $\geq$  **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$  turns lead chamfer.**

## Technical description

Pitch	1 mm
Height	9 mm
External $\varnothing$	25 mm
Tolerance class	DIN 13 6g
Thread size	M7
Thread type	M
Flank angle	60 degrees
Tool material	HSS

Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		